



MultiForm HDO 100/30

MultiForm HDO 100/30 is a good-1-side concrete form panel designed to provide a Non-Architectural Smooth Finish and engineered for consistent strength and high re-usability pour after pour. MultiForm HDO is best utilized in engineered and gang forms. These panels are ideal for larger projects requiring a smoother finish and improved re-uses as compared to ProForm MDO.

Panel Features

Face Veneer:	B grade Group 1 veneer
Back Veneer:	C grade Group 1 veneer
Inner Plies:	C grade Group 1 veneer
Resin:	Phenolic exterior glue
Dimension:	48" X 96"
Thickness:	1/2" thru 1 1/8"
Edge Seal:	Nox-Crete Edge Flex 645
Stamp:	PS-1 APA Trademark
Strength Class:	Struc 1



SCS-COC-00636
The mark of responsible forestry
©1996 Forest Stewardship Council

Handling & Storage

During handling, care should be exercised to prevent panel chipping, denting and corner damage. Panels should never be dropped. After each use, panels should be cleaned of any concrete residue using a hardwood wedge and stiff wire brush. Holes should be repaired and re-edge sealed. Forms should be stacked face to face and stored flat in a protected area prior to next use. Panels should be stored out of the direct sunlight to minimize surface checking and panel dry out.

Panel Performance

- Non-Architectural Smooth Finish
- Light to moderate grain transfer
- Increased re-use performance
- Lower cost per pour
- Abrasion and wear resistant

Release Agent

For best performance, we recommend that these panels are coated with a chemically reactive Nox-Crete form release agent. Should be applied before the initial use and each subsequent reuse thereafter to the surface of each panel at the recommended rate per SQ. FT as soon as the panels are stripped and cleaned.

Overlay Features

MultiForm HDO is overlaid with a 54% resin content, high-density overlay, utilizing a MDO cushion sheet beneath the HDO overlay and a backer sheet to balance the panel.

Combined overlay data for the working surface.

Base paper weight:	57#	MSF	GSM	-	278
Core resin weight:	40#	MSF	GSM	-	191
Glue line weight:	12#	MSF	GSM	-	59
TOTAL:	109#	MSF	GSM	-	528

Span Tables													
Face Grain Across Supports						Face Grain Parallel to Supports							
Support Spacing	3/4		17.5mm / 11/16		5/8		Support Spacing	3/4		17.5mm / 11/16		5/8	
	L/360	L/270	L/360	L/270	L/360	L/270		L/360	L/270	L/360	L/270	L/360	L/270
4"	5140	5140	4778	4778	4334	4334	4"	4270	4270	3877	3877	3516	3516
8"	1975	1975	1838	1838	1647	1647	8"	1505	1735	1359	1359	1118	1118
12"	1070	1070	890	890	732	732	12"	580	670	497	604	388	497
16"	550	600	427	501	335	412	16"	250	335	213	283	163	218
19.2"	335	420	256	342	198	264	19.2"	180	210	151	189	116	154
24"	175	235	134	179	103	137	24"	90	125	-	103	-	-

